OEM Roundtable – Mainstream Maintenance and Dealer Training for NGVs



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Owner, Technician and Dealer Information

- ¶ GM CNG Specific Documentation
 - Owner's Manual Supplements
 - Maintenance Schedules
 - First Responder Guides
 - Service Manual Supplements and Special Service Tools
- ¶ GM Service Technician Training
- ¶ GM Facility Requirements / Dealer Equipment
- ¶ Removing End-of-Life Containers from Service
- ¶ Field Feedback what we focus on
- ¶ Bumps and Curves in the Road Ahead
- ¶ GM CNG Product Offerings







2013 Chevrolet Silverado CNG Owner's Manual Supplement

2013 Silverado/Sierra Bi-Fuel (Gasoline/CNG) Supplement 🕮

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Maintenance Records Natural Gas Vehicle (CNG) Service Records Vehicle Identification Number (VIN)

CNG Tank Information

Size	Capacity*	Serial #	Exp. Date
533 mm x 1 327 mm (21 in x 52 in)	210 L (55.5 gal)		
* Total Container Water	er Volume		

CNG Fuel Tank Inspection Record

Tank Serial Number:			Tank Expiration Date:	
Inspection Interval (Mileage or Years)	Inspection Date	Inspector	Inspector Initials	Type of Repair

Service and Maintenance

11-1

Service and Maintenance

Maintenance Schedule

△ WARNING

The tank shield protects the fuel tank in a crash and from road hazards. Operation with the shield removed may result in tank damage that could result in a rupture or possible explosion of the tank. You or others could be injured or even killed. If you must remove a tank shield for any reason, e.g., tank inspection or vehicle repair, always reinstall the shield before operating the vehicle.

△ WARNING

Keeping a CNG fuel tank in service after the tank service expiration date is dangerous and is prohibited by federal law. The tank may no longer withstand the CNG fuel system operating pressure. You could be severely injured or killed. Take the vehicle to an authorized GM dealer to have the tank replaced.

This CNG vehicle is designed for routine maintenance (fluids, filters, etc.) according to the original specifications as provided in the owner manual for gasoline fuel vehicles. See the owner manual for maintenance service intervals and fluid specifications.

11-2 Service and Maintenance

See your dealer or other qualified repair facility for required service and maintenance. Your dealer has the necessary training and parts to repair the vehicle.

In addition, the CNG system requires the following every 60 000 km (36,000 mi) or 36 months, whichever occurs first:

 Visual inspection of the CNG fuel tanks by a CSA International-certified inspector or authorized GM dealer. For more information, see your dealer or visit:

http://www.csa-international.org

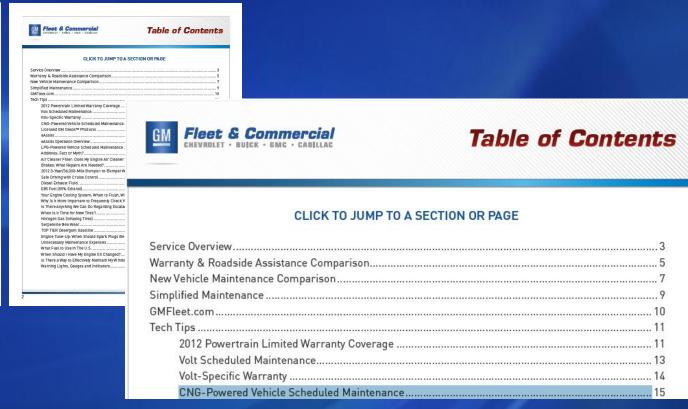
Have the CNG fuel system and tanks inspected if the vehicle has been involved in a collision or fire. The fuel tanks must be replaced 15 years after manufacture. The expiration date of the fuel tanks is on a label on the fuel tanks. Have an authorized GM dealer replace the fuel tanks. Do not reuse old fuel tanks.

 Replacement of the high pressure CNG filter. See your dealer.

GM Fleet / GM Dealer Service Toolbox

















Technical Assistance Center



GM Fleet & Commercial Tech Tips

- CNG Vehicle Maintenance Schedules are available on the **GM Fleet and Commercial** website
- Covers general vehicle maintenance
- Addresses CNG system specific routine maintenance
- Also highlights need to inspect fuel system and tanks if vehicle involved in a collision or fire



Tech Tips

CNG-Powered Vehicle Scheduled Maintenance

WHEN THE CHANGE ENGINE OIL SOON MESSAGE DISPLAYS

. When the CHANGE ENGINE OIL SOON message displays, service is required for the vehicle as soon as possible, within the next 600 mi/1,000 km. The engine oil and filter must be changed at least once a year and the oil life system must be reset. Your dealer has trained service technicians who will perform this work and reset the system. If the engine oil life system is reset accidentally, service the vehicle within 3,000 mi/5,000 km since the last service. Reset the oil life system whenever the oil is changed

EVERY ENGINE OIL CHANGE

- Change engine oil and filter. Reset oil life system. Once a Month Perform an Emission Control Service
- · Engine coolant level check
- Engine cooling system inspection. Visual inspection of hoses, Once a Year pipes, fittings, and clamps. Replacement, if needed
- · Windshield washer fluid level check
- · Windshield wiper blade inspection for wear, cracking, or contamination. Windshield and wiper blade cleaning, if contaminated
- Tire inflation pressure check
- · Tire wear inspection
- · Rotate tires if necessary
- · Fluids leak visual check (or every 12 months, whichever
- · Engine air cleaner filter inspection
- · Brake system inspection (or every 12 months, whichever occurs first)
- · Steering and suspension inspection. Visual inspection for damaged, loose, or missing parts, or signs of wear
- · Lubricate the front suspension, ball joints, steering linkage, and rear driveline center splines
- · Body hinges and latches, key lock cylinders, folding seat hardware, and rear compartment hinges, linkage, and handle pivot points lubrication
- · Restraint system component check
- · Fuel system inspection for damage or leaks
- · Exhaust system and nearby heat shields inspection for loose
- Vehicles with diesel engine or GVWR above 10,000 lbs. (4,536 kg) only: heat shields inspection for damage

ADDITIONAL REQUIRED SERVICES

At the First 100 mi/160 km, 1,000 mi/1,600 km, and 6 000 mi/10 000 km

. For vehicles with dual wheels: Check dual wheel nut torque

Every 7,500 mi/12,000 km

At Each Fuel Stop

- Engine oil level check . Engine coolant level check
- · Windshield washer fluid level check

. Tire inflation pressures check

· Tire wear inspection

- · Accelerator pedal check for damage, high effort, or binding. Replace if needed
- . Underbody flushing service
- · Hood/Decklid/Liftgate/Liftglass Support Gas Strut Service:

First Engine Oil Change After Every 50,000 mi/80,000 km

- · Engine air cleaner filter replacement
- · Automatic transmission fluid change (severe service) for vehicles mainly driven in heavy city traffic in hot weather. in hilly or mountainous terrain, when frequently towing a trailer, or used for taxi, police, or delivery service
- . All-wheel drive only: Transfer case fluid change (severe service) for vehicles mainly driven when frequently towing a trailer, or used for taxi, police, or delivery service
- · Evaporative control system inspection

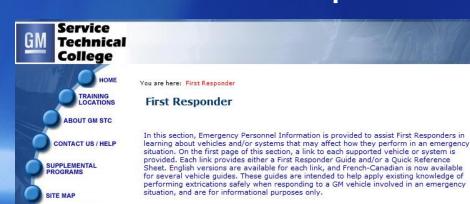
First Engine Oil Change After Every 100,000 mi/160,000 km

- · Automatic transmission fluid change (normal service)
- . All-wheel drive only: Transfer case fluid change (normal service)

. Spark plug replacement and spark plug wires inspection

- First Engine Oil Change After Every 150,000 mi/240,000 km . Engine cooling system drain, flush, and refill (or every five
- years, whichever occurs first)
- . Engine drive belts inspection for fraying, excessive cracks, or obvious damage (or every 10 years, whichever occurs first). Replace if needed

GM First Responder Guides



Ex: 2011 Compressed Natural Gas (CNG) Full Size Van – Emergency Responder Guides

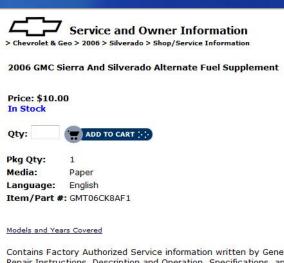
https://www.gmstc.com







GM Service Manuals





Contains Factory Authorized Service information written by General Motors. It contains Diagnostic Information and Procedures, Schematics and Routing Diagrams, Component Locator, Repair Instructions, Description and Operation, Specifications, and Special Tools and equipment. Service information on HVAC, Body & Accessories, Restraints, Steering, Suspension, Driveline/Axle, Brakes, Engine and Transmission/Transaxle.

Note: GM Truck Owners, for model years 1996 and prior the service manual is available as a set (or kit) and also sold in sections (electrical & emissions, shop/service manual, unit repair/chassis manual). All three sections are needed for full coverage.

Description:

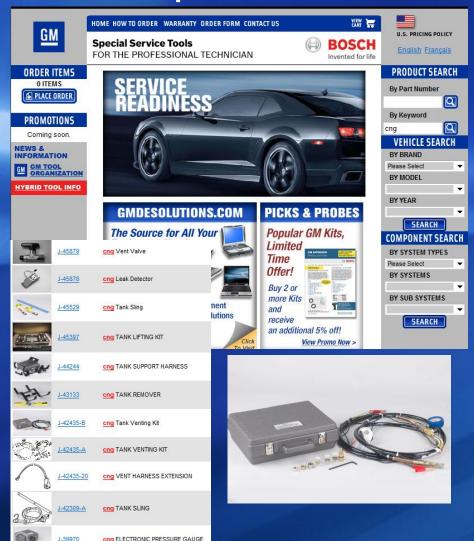
Instructions and procedures for routine repair adjustments maintenance work diagnosis/testing and removal/installation of parts for various vehicle systems.

http://www.helminc.com/helm/homepage.asp?Style=helm

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



GM Special Tools



Available for purchase



Special Tool Requirements: CH-48027 - Digital Pressure Gauge. GM dealers should already have this tool. This tool can be ordered by calling 1-800-GMTOOLS.

Parts Availability: All parts are available through normal Customer Care and Aftersales ordering procedures.

GM Service Technician Training

2013

Catalog

STC Course

16040.02T1	OBD II	T
16040.10	Engine Performance Issues	V
16042.10	Enhanced Vehicle Emissions Testing & Diagnostics	ВН
16240.61T1	Type 4 CNG Tanks & Inspection	T
16240.65	LPG Fuel Systems	W
16240.62	CNG Fuel Systems	W
16440.16	Engines: New & Updates for RPOs LUU, LUJ, LUW	D
16240.70	Bi-Fuel Systems Operation	W

W = One Part WBT, H = Hands-On, V = Video, B = Booklet



Aftersales Support



- . CNG and LPG training is available to all Chevrolet and GMC dealers
- Bi-fuel CNG training will be available in Q4, 2012.
- GM Service Part Numbers
- Technical Assistance (TAC)
- Tech 2 compatible
 - Same as Gasoline
 - No new DTC's



· Owner Information Supplement for all gaseous vehicles



CNG SERVICE TRAINING AT GM DEALERSHIPS



- 6,224 GM technicians have been trained to service CNG vans
- 5,197 GM technicians have been trained to service bi-fuel trucks
- The only training required is bi-fuel training and each technician has until the end of 2013 to finish that training



Youtube.com/gmfleetcommercial



GM Dealer Equipment

Air Conditioning **Battery Service** Brake Service Car Wash and Detail Systems Cleaning and Maintenance Compressed Air Systems Diagnostic Tools Diesel Exhaust Fluid Electric Vehicle Charging **Exhaust Extraction Express Service Supplies Facility Items** Fluid And Lube Handling Frame and Measuring Systems General Shop Key Service **Lighting Systems** Paint And Refinishing Parts Department Systems PC & IT Hardware Power Tools Shop Supplies Tire And Wheel Service

Tool Storage And

Wheel Alignment

Workbenches

Vehicle Lifts

Welding





- A/C Recovery/Recycling Equipment
- · Car Wash with Water Reclaim System
- Energy Conservative Outdoor Lot Lighting
- EnviroLube™ (modular fiberglass replacement for traditional concrete pits)
- Inground Lifts
- · Oil Filter Crushers
- · Paint Booths
- Parts Cleaning Systems (Aqueous-based)
- · Wheel Balancers



At No Cost to You!





Drawing

Most architects and contractors

1-800-GM-TOOLS



Let our experts make sure

Provides Layout Efficiency

Maximizes Shop Throughput





GM Service Facility Requirements

- ¶ GM does not require any special facility requirements to service CNG vehicles
- ¶ GM advises the dealers through service procedures that when relieving fuel line pressure or evacuating a tank, it is to be done outside the building, per NFPA 52 Vehicular Gaseous Fuel Systems Code
- ¶ All dealers are advised to discuss state and local requirements, if any, with local authorities.

Removing CNG containers from service

Fuel Tank Replacement (Pickup with Type 4 Tank) 2005/6 GMT 800 Pickup Truck 145529 Tank Removal Tool with Type 4 tank Removal Procedure 1. Perform the High Pressure Lock-Off Solenoid Replacement instead of this procedure if the tank is being removed for any of the following reasons . High pressure lock-off (HPL) solenoid replacement Fuel Tank Replacement (Rear) . Type 4 fuel tank pressure relief device (PRD) replacement 2001 Chevrolet Express Van

· Internal cleaning of the compressed natural gas (CNG) fuel tank

2. If the tank is being removed in order to perform non-CNG related renair to the vehicle · Transportation of a pressurized CNG fuel tank is prohibited by law. The CNG fuel

- Storing a pressurized CNG fuel tank outside of the vehicle may be prohibited. Co
- . Operate the vehicle on CNG until the fuel tank pressure has dropped below 3 44: . The pressurized CNG fuel tank must be properly restrained outside of the vehicle
- and move to a secure area. Attach a tag or label to the HPL solenoid indicating that the CNG fuel tank is pr
- Protect the tank from ultra-violet (UV) radiation and physical damage while remo Inspect any CNG fuel tank that has been removed from the vehicle for damage.
- 3. Relieve the CNG fuel system line pressure, Refer to Fuel Pressure Relief Caution: Refer to Battery Disconnect Caut
- 4. Disconnect the negative battery cable. Refer to Battery Negative Cable Dis-

• 141416 Ultrasonic Leak Detector

- 145038 CNG Tank Lifting Fixture
- . J 45529 CNG Tank Lifting Bar

1. Relieve the CNG fuel

Caution: Refer to Ba

2. Disconnect the negati

3. Remove the fuel tank

4. Vent the CNG fuel from

5. Disconnect the electri

Fuel Tank Replacement 1998 Chevrolet Cavalier with

- **Tools Required** • J 43133 CNG Tank Remover
 - 145529 CNG Tank Sling
 - <u>J 41416</u> Ultrasonic Leak Detector

Type 2 tank

with Type 1 tanks

Fuel Tank Inspection Removing From Service

1997 GMT 800 Pickup Truck . The CNG fuel tank has a fifteen year service life from the date of manufacture.

- . The CNG tank manufacture date appears on a label on the tank
- The tank expiration date is on the CNG Fuel Only label and the Bi-fuel Information label.
- Any tank in service for fifteen years or more must be removed from service using the following procedure:
 - 5.1 Remove the tank. Refer to Fuel Tank Replacement
 - 5.2 Vent the tank. Refer to Fuel Tank Venting
 - 5.3 Disconnect the vent hose.
 - 5.4 Allow the tank to stand for 24 hours with the manual valve opening tool installed.
 - 5.5 Place the tank outside in a well ventilated area
 - 5.6 Drill a ¼-inch hole after the last digit of the tank identification number stamped into the valve end of the tank.
 - 5.7 Dispose of the tank in a safe and approved manner.

with Type 2 tank

- "Early" GM CNG vehicles have reached, or are approaching, the 15 year life for CNG tanks. \P
- Tanks must be removed from service in accordance with FMVSS 304 labeling and NFPA 52 requirements and disposed per service procedures (i.e. drill holes in tank to prevent reuse).
- GM recommends retail customers take their vehicle to the nearest authorized GM dealer for service. Fleets may be provided with GM training to perform their own maintenance.



HPI crowsfoot J-43602



Field Feedback – Things that keep us focused on customer satisfaction....

- ¶ FMVSS / EPA / CARB voluntary recalls campaigns
- ¶ GM factory authorized repairs inside/outside warranty period
- ¶ GM service bulletins field feedback / discoveries
- ¶ GM standard service, diagnostic, repair procedures and long term spare part availability
- Non-factory CNG conversions guidance or repairs?
- Non-factory accessories / alterations guidance or repairs?
- **Notice of the Customer Feedback**





Bumps and Curves in the road Ahead – Opportunities

- ¶ Roads Under Construction / Maintenance and Service required?
- ¶ Identify areas of new or revised Codes and Standards and potential areas for additional Research / Development data driven
- The Challenge for all service providers to address potential field / voice of the customer feedback based on refueling accuracy, fuel quality, safety perceptions, "life of vehicle" experiences
- ¶ Challenge for service providers to determine individual requirements.
 - Does the NGV vehicle "integrate" well in the dealer maintenance facilities?
 - Potential additional specific facilities, work place practices, etc.
 - Compilation of national, state and local codes and standards based on specific requirements
 - Education across all users and service providers Customer, Fleet, Dealer, First / Second Responders, Technicians.



2500 HD / 3500 HD Full Size Van Dedicated CNG Van Offerings – 6.0L

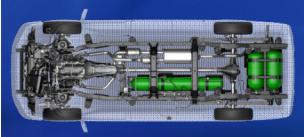


34 Ton and 1 Ton 135" and 155" Wheelbase Cargo

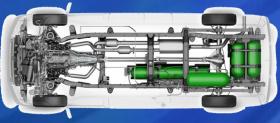








16 gge 3 tank or 23 gge 4 tank configurations







Taking orders for 2014 with shipment of our Chevrolet Express and GMC Savana CNG
Passenger and Cargo Vans now



2500HD Extended Cab and Crew Cab Pick-up Truck Bi-fuel CNG – 6.0L (LC8)

Chevrolet Silverado and GMC Sierra Available with long or short bed Available in both 2WD and 4WD

















Taking orders for 2014 with shipment of our new CNG Silverado and Sierra Pick-up Trucks now



2015 Chevrolet Impala Bi-fuel CNG

- ¶ 3.6L V6 (LFR)
 - ¶ Port Fuel Injection
 - ¶ DOHC with Variable Valve Timing
 - Naturally aspirated
- ¶ Horsepower/torque (lb.-ft.)
 - ¶ 230/218 (CNG)
 - ¶ 260/247 (gasoline)





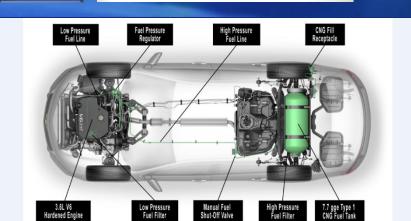
- ¶ Front Wheel Drive
- ¶ 6 Speed Automatic Transmission
- ¶ EPA- and CARB-certified emissions
- Quantum Technologies is Tier 1 supplier for the CNG fuel system integration

2015 Chevrolet Impala Bi-fuel CNG

- ¶ 7.7 gasoline-gallon equivalent (GGE) 10 cu. ft. of cargo volume (18.8 cu. ft. for non-CNG version) Retains compact spare tire under trunk floor
- ¶ Estimated maximum range (miles)*
 150 (CNG)
 350 (gasoline)
 500 (combined)
- ¶ CNG fill receptacle conveniently located within gasoline fuel filler door







Ordering Information

- ¶ Fleet and retail ordering begins March 2014
- \P Production begins summer 2014 as a 2015 model
- ¶ Available in specific Fleet and LT trim levels
- ¶ CNG option price not yet determined



Six Things We Need to Get Right

- ¶ Market analysis
- Technical features
- ¶ Customer experience
- ¶ Public education
- ¶ Public policy
- ¶ Advanced features and new opportunities





Customer Experience ... Canadian Tire ICE Truck



We are constantly reminded how our customers have interesting perspective on how to use their vehicle of choice... 2500 GMC Pickup





Source: Canadian Tire

Stay warm and ICE free!

